

TECHNICAL DATA SHEET

N°202 / Issue: 1 Version: 1 Date: November 04. 2021

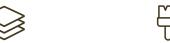
STUCCO

Decorative Venetian Raffaello Stucco with marble effect









Surface Preparation

Smooth Application

Extra Color Selection



1. PRODUCT AND COMPANY INFORMATION

Commercial product name: VENETO-STUCCO Decorative Venetian stucco with marble effect

Manufacturer:

VENETO COLORS™

www.venetocolors.com info@venetocolors.com

2. DESCRIPTION

VENETO-RAFFAELLO STUCCO is a classic decorative render, recalling the beauty of the Renaissance culture, adding elegance and richness to any environment. VENETO-RAFFAELLO STUCCO is an acrylic emulsion based; containing various types of quartz, limestone and pigments; at the paste consistency; given texture and form with trowel or spatula; glossy finished interior wall coating material.

Stucco Raffaello

Decorative Venetian Raffaello Stucco with marble effect

3. FIELD OF APPLICATION

Used after surface preparation with the appropriate primer on wall, plaster coating, concrete and wood surfaces.

4. SURFACE PREPARATION

After removing all kinds of dirt, grease, bloated paint and dust from the application surface, the surface defects should be corrected with thin surface interiorcorrection putty and undercoated with Interior wall effect paint primer.

5. APPLICATION INSTRUCTIONS

- Veneto STUCCO should well mixed before application
- One layer Veneto STUCCO is applied to the surface with a stainless steel trowel, the second coat is applied if the desired smoothness and coverage is not obtained.
- Once the product is dried after 24 hours, the surface is sanded with fine sandpaper and the desired effect is applied by trowel or spatula. To make the surface more glossy, steel trowel work can be done over again.
- The environment of application must be kept between +5°C to +35°C within 24 hours during and after the application.

6. DRYING TIME

Allow 2-3 hours for touch dry and 24 hours for complete dry at 23°C environment conditions.

7. THEORETICAL CONSUMPTION

The consumption depending on the surface smoothness, its porosity and the application methods is:

- 1 lt covers $7.0 10.5 \text{ m}^2$ of surface
- 1 kg covers $6.5 10.0 \text{ m}^2$ of surface
- The paint consumption for 1 m² area is 95-140 ml and 100-150 gr

8. STORAGE

No special caution during use is needed when using the product properly. Keep out of reach of children. Store at temperatures between +5 °C and +35 °C, protected from direct sunlight and frost.

Il colore Italiano



TECHNICAL DATA SHEET

N°202 / Issue: 1 Version: 1 Date: November 04. 2021

13. TECHNICAL DATA

Nature of the bond Acrylic copolymer based putty

Viscosity /

Drying Time 6-12h at touch, 36-48h complete

Thinning 40% Water

Yield The yield varies depending on the desired effect

Specific weight 1,050kg/lt

Colors Chart shades

Dry aspect Smooth natural looking finish

Wet aspect Poweder

Storing Max Temp. +40°C, Min T. +5°C

Stability 0,5 years (in sealed, unopened original packing)

VOC 10µGr/m3

TVOC N/A µGr/m3

PH 12-13°C Cleaning Water and Soap

Packing 5, 10, 20kg

CHARACTERISTICS

Viscosity 60,000-80.000 Brookfield CPS (RVT 20 turns/min. at 25° C) Can be applied on Walls, Floors, Kitchen tops and tables, Bathrooms

For Interiors/Exteriors

Certictifications LOW VOC

TOOLS AND RELATED PRODUCTS

Tools Stainless Steel Trowel 240x100cm, Plastic trowel

^{*} When applying a coat of Veneto STUCCO on primer DECO, any joints could be part of the characteristic of the product. In order to reduce the effect of these joints, apply a second coat, or use Veneto STUCCO on water-based primers

Stucco Raffaello

Decorative Venetian Raffaello Stucco with marble effect

9. CLEANING THE TOOLS

All tools must be thoroughly washed using water immediately after use. If the tools are not washed immediately after use, remove the hardened residue mechanically. Removal may be easier if the tools are submerged in water over a period of several hours.

10. PERSONAL PROTECTION

Respiratory tract protection: Not needed when the rooms are well aerated. Hands and body protection: When the skin is repeatedly exposed to the mass, a preventative use of protection gloves is recommended. Use long-sleeve work overalls. Eye protection: Use safety goggles as a preventative measure.

11. SAFETY INFORMATION

The product is free from heavy metals such as lead or chrome. It contains no toxic solvents, aromatics or chlorides. Hazardous polymerisation does not occur. The product is classified as hazardous according to the provisions of Regulation (EC) 1272/2008 (CLP) and subsequent amendments and adjustments. For more information, please refer to the Safety Data Sheet. No special require- ments are necessary for storage and handling; the containers, residues, eventual spillages of the ma- terial should be cleaned up using absorbent inert material such as sand or soil and then disposed of in accordance with the current regional and na- tional regulations in force. Transportation must be carried out in accordance with international agre- ements.

12. CAUTION

The raw materials used are natural and may have small differences depending on the batches used. It is therefore recommended to use the same batch of product for each single work to be performend. If this is not possible, mix the batches with each other before use!

Il colore Italiano



TECHNICAL DATA SHEET

N°204 / Issue: 1 Version: 1 Date: November 04. 2021

12. NOTE

Please note that due to technical reasons caused by the tinting of the product the indicated Specific Weight of the product may differ from the Package Net Weight. In the original, sealed containers and in appropriate temperature conditions. The period of stability is purely indicative and refers to the minimum stability period of the product if stored under ideal conditions according to the instructions provided. If properly stored the product's stability period may extend several years.

VENETO ensures that the information herein is provided to the best of its experience and its technical and scientific knowledge, however, being elements such as weather conditions, labor, tools, quality of third-party products, and others, not under the direct control of the VENETO, this document does not constitute a warranty, nor does VENETO authorize its agents and/or representatives to provide any kind of warranty based on the information contained in this document. We recommend that you always check the suitability of the product for each specific instance. This supersedes all previous editions.

The company VENETO guarantees that the information contained in this technical data sheet is correct, to the best of its technical and scientific knowledge. Notwithstanding the foregoing, VENETO assumes no responsibility for the results obtained through the use of its product in that the means of application are beyond the scope of its control and/or verification. As such, we recommend checking that each product is suited to the specific case.





